

FRS ARROW Zetec list of kit parts

Description	Quantity
Chassis	
Fully bracketed chassis	1
Top wishbones	2
Bottom wishbones	2
Fr pullrod cranks	2
De deon frame	1
Panhard rod	1
rear trailing arms	4
Zetec Engine & gearbox mounts	1
Exhaust /r body support os&ns	1
1m Alloy angle for body mounting	1
Steering column	1
steering shafts	2
Radiator frame	1
Front tow eye	1
Anti-roll bar	1
Set of 4 - 32mm alloy water pipes.	1
engine stabiliser bar	1
fuel tank strap	1
battery strap	1
brackets for floor support studding	14
chassis brackets	incl above
alloy front bulkhead plate	1
pedal box plate	1
Suspension	
extension to fr upright	2
3/8" pullrods	2
Front uprights & hubs	2
upright incl steering arm	
hub	
brg	
stud	
cap	
Poly bushes	14
Rear Trailing arm ends	4
joint top fr upright	2
joint bottom r upright	2
steel adjuster bottom rear upright	2
mushroom adaptors	2
Rose joints - 1/2" x 5/8" fr bot	2
Rose joints - 1/2" x 1/2" ph rod RH	1
Rose joints - 1/2" x 1/2" ph rod LH	1
Rose joints - 3/8" x 3/8" pull rod LH	2
Rose joints - 3/8" x 3/8" pull rod RH	2
Antiroll rose joints rh	2
Antiroll rose joints lh	2
Rear steering arm track rod end	2
Rear springs	2
Front springs	2
Antiroll bar bushes	2
Zetec Front dampers	2
Zetec Rear dampers	2
Antiroll drop arms	2
Ford TCA ball joints, top rear U/R	2
M14 thin nuts pair	4
Fuel System	
Fuel tank	1
Gearbox, driveshafts & hubs	
Gear lever system	1
Electrical	
Battery	1
Rain light	1
rear lights	2
front lights	2

Description	Quantity
Wheels	
7" x 15" ET38 with Ford centres	4
Wheel nuts	16
Steering	
2.4 rack	1
Ally rack clamps	1
Rack extensions	2
Lock nuts pair	1
Rose joints	2
rack end stops	2
Steering shafts	1.5
Steering joints	2
Steering Q/R hub	1
Steering wheel	1
Brakes & clutch	
Zetec Pedal box	1
master cyl 0.75 Clutch	0
master cyl 0.7 Rear	0
master cyl 0.625 Front	0
Front discs	1
Front calipers	1
Front pads	Set
Rear discs	2
Rear calipers	2
Rear pads	Set
Reservoirs	3
Zetec Throttle pedal mounting	1
rear caliper mounting	2
Engine	
Zetec flywheel	1
Zetec Camshafts	2
Zetec ECU	1
temp sensor	1
injectors	4
Zetec sump Exch.	1
Zetec Exhaust system	1
tail pipe	1
Silencer	1
Zetec Drive belt	1
Zetec injection rail Exch	1
Cooling	
Radiator	1
Cooling fan	1
ally 25mm tube X 500mm	1
Reducing elbow - 25mm>19mm	1
Silicon hose - 8mm X 400mm	0.5
25mm 90 deg elbow	2
32mm 90 deg elbow	2
32mm 45 deg elbow	2
1m 32mm hose	1
Bodywork	
Set of body panels	1
front	
rear	
side lh	
side rh	
binacle	1
diffuser	1
NS engine cover	1
Zetec OS engine cover	1
Air screen	1
Body securing pins	4
Floor panels	3
rear body brackets	2
Diffuser fittings	1
Dash	1

Donor parts required from Fiesta Mk6

Engine
Gearbox
Driveshafts
Fr uprights
Coolant header tank
Fuel Pump
gearchange cables
throttle pedal
Mk5 belt tensioner

FRS ARROW Duratec list of kit parts

Donor parts required from Fiesta ST150 Mk6

Description	Quantity
Chassis	
Fully bracketed chassis	1
Top wishbones	2
Bottom wishbones	2
Fr pullrod cranks	2
De deon frame	1
Panhard rod	1
rear trailing arms	4
Duratec engine & gearbox mounts	1
Exhaust /r body support os&ns	1
1m Alloy angle for body mounting	1
Steering column	1
steering shafts	2
Radiator frame	1
Front tow eye	1
Anti-roll bar	1
Set of 4 - 32mm alloy water pipes.	1
Duratec eng stabiliser bar	1
fuel tank strap	1
battery strap	1
brackets for floor support studding	14
chassis brackets	incl above
alloy front bulkhead plate	1
pedal box plate	1

Suspension	
extension to fr upright	2
3/8" pullrods	2
Front uprights & hubs	2
upright incl steering arm	
hub	
brg	
stud	
cap	
Poly bushes	14
Rear Trailing arm ends	4
joint top fr upright	2
joint bottom r upright	2
steel adjuster bottom rear upright	2
mushroom adaptors	2
Rose joints - 1/2" x 5/8" fr bot	2
Rose joints - 1/2" x 1/2" ph rod RH	1
Rose joints - 1/2" x 1/2" ph rod LH	1
Rose joints - 3/8" x 3/8" pull rod LH	2
Rose joints - 3/8" x 3/8" pull rod RH	2
Antiroll rose joints rh	2
Antiroll rose joints lh	2
Rear steering arm track rod end	2
Rear springs	2
Front springs	2
Antiroll bar bushes	2
Duratec Fr Dampers	2
Duratec R dampers	2
Antiroll drop arms	2
Ford TCA ball joints, top rear U/R	2
M14 thin nuts pair	4

Bodywork	
Set of body panels	1
front	
rear	
side lh	
side rh	
binacle	1
diffuser	1
NS engine cover	1
Duratec OS engine cover	1
Air screen	1
Body securing pins	4
Floor panels	3
rear body brackets	2
Diffuser fittings	1

Description	Quantity
Wheels	
7" x 15" ET38 with Ford centres	4
Wheel nuts	16
Steering	
2.4 rack	1
Ally rack clamps	1
Rack extensions	2
Lock nuts pair	1
Rose joints	2
rack end stops	2
Steering shafts	1.5
Steering joints	2
Steering Q/R hub	1
Steering wheel	1

Brakes & clutch	
Duratec pedal box	1
master cyl 0.75 Clutch	0
master cyl 0.7 Rear	0
master cyl 0.625 Front	0
Front discs	1
Front calipers	1
Front pads	Set
Rear discs	2
Rear calipers	2
Rear pads	Set
Reservoirs	3
Duratec Throttle cable	1
rear caliper mounting	2

Engine	
Duratec Flywheel	1
Duratec race clutch	2
Duratec ECU	1
temp sensor	1
injectors	4
Duratec Sump Exchange	1
Duratec Exhaust & silencer	1
tail pipe	1
DTH Throttle Bodies.	1
Duratec Alt belt	1
Duratec alt fitting kit	1
Throttle pos sensor	1
Trumpets	4
Filters	4
press reg	1

Cooling	
Radiator	1
Cooling fan	1
ally 25mm tube X 500mm	1
Reducing elbow - 25mm>19mm	1
Silicon hose - 8mm X 400mm	0.5
25mm 90 deg elbow	2
32mm 90 deg elbow	2
32mm 45 deg elbow	2
1m 32mm hose	1

Fuel System	
Fuel tank	1

Gearbox, driveshafts & hubs	
Gear lever system	1

Electrical	
Battery	1
Rain light	1
rear lights	2
front lights	2

Engine
Gearbox
Driveshafts
Fr uprights
Coolant header tank
Fuel Pump
gearchange cables
Focus ST170 belt tensioner